

IKONIKOLOR PRO™

Solid Color Base Coat

- Fast dry formula
- Excellent flow-out and hide
- Color stable
- For professional use only



PREMIUM ACRYLIC URETHANE BASECOAT

IKONIKOLOR PRO Solid Color Base Coat is a quick drying and easy to apply modified acrylic matte coating for interiors and exteriors creating solid color shades that are then over-painted with glossy or matte Ikonikolor Pro clear coats.

This product offers best in class flow-out, aesthetics, and hide in an endless color pallet.

Note: Clear Coat must be applied within 10 hours of the basecoat being applied at 70°F.

Ikonikolor Pro Solid Color Base Coat is only compatible with single-part polyurethane or oil-based coatings after Ikonikolor PRO 755 Express 1K Water-Based Primer has been applied.

TECHNICAL INFORMATION

VEHICLE TYPE: Acrylic polyurethane

FINISH: Matte

COMPONENTS: Two

MIX RATIO: 10:1

SOLIDS BY WEIGHT: 48 – 52% ± 4%

COVERAGE: Zero loss calculations

600 - 800 ft²/gal. @ 1 mil - Liquid

VOC: <475 grams/liter *for most colors*
other colors will vary slightly

FLASH POINT: 113°F *(for white)*

other colors will vary slightly

APPLICATION METHOD: Spray equipment

NUMBER OF COATS: 2 minimum

WET FILM THICKNESS: 2 - 3 mils per coat

DRY FILM THICKNESS: 1.0 - 1.5 mils per coat

APPLICATION TEMP: 50°F Min / 90°F Max

REDUCER: Ikonikolor Pro Reducers

REDUCER RATIO: 60-70%

VISCOCITY: 16-18 Zahn #2

GUN TIP SIZE: 1.0-1.2mm

AIR PRESSURE: 25 - 35 psi

CLEANER: 1128 Ikonikolor Pro Standard Reducer

POT LIFE: 4 hours @75°F

ASSOCIATED PRODUCTS: AnchorTech® Adhesives and Sealants, Ikonikolor Pro Epoxy and Urethane Primers, 92 Bio Blue® Hull Surface Prep, Ikonikolor Pro Reducers and Solvents, **Ikonikolor Pro 951 Urethane Activator**

Mixing Instructions:

1. Mix part acrylic base material well. All solids must be properly dispersed.
2. Mix 10 parts of A base and 1 part of B activator together at 10:1 mix ratio.
3. Reduce with Ikonikolor Pro Reducer 60-70% depending on weather and application conditions and mix well
4. Induct mixture for at least 5 minutes prior to applying



APPLICATION INFORMATION: This product may be applied via conventional or HVLP spray equipment. Do not apply in the late afternoon when working outdoors as the wet film may be adversely affected by changes in temperature and humidity. When working in cooler temperatures (below 65 F) be sure the air and surface temperatures will remain at or above 50°F for at least 8 hours after application. Do not apply paint materials to surfaces less than 5°F above dew point, or to surfaces warmer than 125°F.

NOTE: This product allowed to cure for 24 hours or longer must be sanded with 400 grit sandpaper for proper adhesion.

PREPARATION FOR PAINTING: Verify if previous painted surface passes the 'coating compatibility testing'. If the previous coating passes the compatibility test proceed with the outlined steps for preparation. Coating performance, in general, is proportional to the degree of surface preparation. Follow recommendations carefully, avoiding shortcuts. Surface must be free of dirt, loose paint, rust, oil, grease, wax, soap, and any other foreign matter. Remove existing mildew with household bleach instead of ammonia. Prep areas to be painted Pettit 92 Bio-Blue Surface Prep and a scotchbrite® pad and rinse clean with water. Prior to coating application, the surface should be cleaned with Ikonikolor Pro Prep Solvent using the two-rag cleaning method.

BARE FIBERGLASS/GELCOAT: The entire surface to be painted regardless of age must be thoroughly prepped with Ikonikolor Pro Prep Solvent using the two-rag method. Sand the gel coat with 220 grit sandpaper to a dull appearance, solvent clean to remove residue. If the surface is rough or imperfections exist, it will have to be repaired. Fill all nicks and gouges with 7050 EZ Fair Epoxy Fairing Compound, sand flush when hard. Follow with a coat of Ikonikolor Pro Primer to smooth the surface and provide a uniform base. Sand all surfaces to final 400 grit profile. Entire surface should be wiped down with Ikonikolor Pro Prep Solvent using the two-rag method prior to application of Ikonikolor base coat.

NOTE: Aged gelcoat must be primed due to porosity.

2-PART PAINTED SURFACES: The entire surface to be painted regardless of age must be thoroughly prepped with Ikonikolor Pro Prep Solvent using the two-rag method. In some cases, priming may not be necessary if the previous coating is in excellent condition. If priming is necessary, sand the previous 2-part painted surface with 220 grit sandpaper to a dull appearance, solvent clean to remove residue. If the surface is rough or imperfections exist, it will have to be repaired. Fill all nicks and gouges with 7050 EZ Fair Epoxy Fairing Compound, sand flush when hard. Follow with a coat of Ikonikolor Pro Primer to smooth the surface and provide a uniform base. Sand all surfaces to final 400 grit profile. Entire surface should be wiped down with Ikonikolor Pro Prep Solvent using the two-rag method prior to application of base coat.

BARE STEEL/ALUMINIUM: Surface must be cleaned to a bright finish by sandblasting or grinding to minimum SSPC-SP10 Near White; remove blast residue with a clean dry air line and broom. Surface must hold a uniform 2-3 mil anchor profile. Aluminum needs to be prepared with non-ferrous media or grinding materials. Immediately apply two coats of 4700/4701 Pettit Protect Epoxy Primer. Allow to dry a minimum of 24 hours. Scuff the primer with 120-180 grit sandpaper. Apply 2-3 coats Ikonikolor Pro Epoxy Primer following instructions. Repeat application as needed until a smooth, uniform base is reached. Proceed with the first coat of this product. Sand all surfaces to final 400 grit profile. Entire surface should be wiped down with Ikonikolor Pro Prep Solvent using the two-rag method prior to application of base coat.

Coating Compatibility Testing: To ensure long term coating performance the surface should be tested with two compatibility tests to confirm solvent compatibility and condition of existing coating.

Test 1- SOLVENT COMPATIBILITY: First, sand a 4"x4" area with 220 grit paper lightly to a dull finish. Next, saturate a small rag with Ikonikolor Pro reducer 1128 or Ikonikolor Pro Epoxy Reducer 199. Finally, tape the rag to the scuffed surface for 20-30 mins. Remove and inspect coating after 30 mins for detachment, coating degradation or softening.


Test 2 – SYSTEM ADHESION COMPATIBILITY: Perform a cross hatch adhesion test of existing coatings under ASTM 3359 Method B or C as appropriate.

If either test fails, the coating must be removed completely, and the sanded surface retested for compatibility or Ikonikolor PRO 755 Express 1K Water-Based Primer may be applied as a transition coat.

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Gun	Air Pressure	Nozzle
Conventional Gravity Feed	25-35 psi	0.8-1.1 mm
Conventional Pressure Pot	6-8 psi (Pot) 25-35 psi (gun)	0.8-1.2 mm at 8-10 oz/min

Dry Times	Overcoat Time	Touch Dry
90 Degrees	15 mins	30 mins
75 Degrees	30 mins	60 mins
60 Degrees	60 mins	120 mins

Temperature (F)	55	60	65	70	75	80	85	90+
Fast Reducer 1129								
Standard Reducer 1128								
Slow Reducer 1127								